# THE SYNTHESIS OF A SOLUBLE, UNSYMMETRICAL PHTHALOCYANINE 

ON A POLYMER SUPPORT

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SUMMARY: A $1 \%$ crosslinked divinylbenzene-styrene copolymer was used in the preparation of the
 common organic solvents.

Interest in phthalocyanines as potential photocatalysts for energy conversion processes is widespread. ${ }^{1}$ Most phthalocyanines used in these studies are simple metallophthalocyanines, symmetrical tetra or even octasubstitutedphthalocyanines. 2 The possibility of using chemically modified electrodes ${ }^{3}$ by attaching unsymmetrical phthalocyanines to them exclusively at one linkage prompted us to seek methods to prepare unsymmetrical phthalocyanines containing a single functional group handle.

The difficulties encountered in synthesizing an unsymmetrical phthalocyanine are twofold. Firstly, condensation of two different phthalonitriles in a standard synthesis ${ }^{4} 5$ could give a statistical distribution of mono, di, tri and tetrasubstitutedphthalocyanines. ${ }^{6}$ Secondly, the notorious insolubility of phthalocyanines in organic solvents such as toluene, metbylene chloride, or ether precludes chromatographic separations of the statistical mixtures obtained. We have shown ${ }^{7}$ that we can solve the statistical problem described above by using insoluble polymer supports for the syntheses of the related unsymmetrical meso-tetraarylporphyrins and we felt that solid phase technology ${ }^{8,9}$ could be used advantageously in the synthesis of an unsymmetrical phthalocyanine. Although 4-tert-butylphthalonitrile (1) can be used to prepare soluble symmetrical tetra-tert-butylphthalocyanines 10,11 , it transpires that 1 can only conveniently be prepared in small quantities by the reported method ${ }^{10}$ and was unsuitable for our purposes. A new 4-substitutedphthalonitrile leading to a new soluble phthalocyanine was thus required.

Treatment of 4 -nitrophthalonitrile (2) with isopropanol and potassium carbonate ${ }^{12}$ gave $4-$ isopropoxyphthalonitrile (3), mp $58-58.5^{\circ}$ in $39 \%$ yield. Conversion of 3 with ammonia gave
the diminoisoindoline 4 , which was not purified but used directly in subsequent condenseLions. 4,5 In a similar but modified procedure, 17 mmol of 2 reacted with 17 mmol of the monotetrahydropyranyl ether of 1,6 -hexanediol and powdered KOH in freshly distilled dimethylformamide (DMF) at $100^{\circ}$ for 15 hr to give intermediate $\underline{5}$, which on hydrolysis with 4 N HC1 gave 4 -(6'-hydroxyhexoxy) phthalonitrile (6), as a viscous oil, in $27 \%$ yield.


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5 R=T h p O\left(\mathrm{CH}_{2}\right)_{6}
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6 \quad R=\mathrm{HO}_{2}\left(\mathrm{CH}_{2}\right)_{6}
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For the mixed condensation a polymer-bound diminoisoindoline was required. This compound was prepared in two ways. Polymer-bound trityl chloride (7) ${ }^{8,9,13}$ was converted to the polymer -bound monotrityl ether of 1,6 -hexanediol ( $\underline{8}^{13}$. Treatment of 7.3 g of 8 with $25 \% \mathrm{KOH}$ and Adogen 464 in nitrobenzene at $60^{\circ}$ for 22 hr in the presence of excess 2 ( 7.5 g ) in a modification of Fréchet's three phase reaction ${ }^{14}$ yielded 7.3 g of the polymer-bound phthalonitrile (9). Mydrolysis of 1.0 g of $\underline{g}$ in 30 ml of 0.35 N HCl (dry gas) in dry dioxane at $20^{\circ}$ yielded 0.26 mmol of $\underline{6}$ per gram of 9 by route a. Alternatively, polymer $\underline{7}$ reacted with $\underline{6}$ in pyridine, methylene chloride, and $\mathrm{p}^{-N}, \mathrm{~N}$-dimethylaminopyridine (DMAP) to give $\underline{9}$. Hydrolysis of 1.0 g of $\underline{9}$, prepared via route b gave 0.53 mmol of $\frac{6}{6}$ per gram of 9 . Infrared spectroscopy (IR) (KBr) of 9 showed $\mathrm{C} \equiv \mathrm{N}$ str. at $2240 \mathrm{~cm}^{-1}$. The ${ }^{1 \overline{3}} \mathrm{C}$ NMR (polymer swollen in $\mathrm{CDCl}_{3}$ ) showed absorbance at 162.0 , $145.0,117.2,115.2,86.3,83.8,69.1,63.2,29.8,28.6$ and 25.7 consistent with the assigned structure and with our recently described ${ }^{13} \mathrm{C}$ NMR of $8 .{ }^{15}$ Conversion of $\underline{9}$ into the polymerbound difminoisoindoline (10) was accomplished as for 4 and the absorbance in the IR at 2240 $\mathrm{cm}^{-1}$ for 9 had completely disappeared in 10 . A suspension of 1.5 g of 10 and an excess ( 1.24 g ) of 4 in a $1: 1$ mixture of dry DMF and 2 -dimethylaminoethanol was heated to reflux under argon for 20 hr with vigorous stirring. The mixture was filtered to give a dark green filtrate and a dark green-black polymer. The filtrate on evaporation and purification by column chromatography on silica gel (ether-pet. ether, 7:3) gave 0.32 g of $2,9,16,23$-tetraisopropoxyphthalocyanine (11). as a dark, blue solid of related isomers, very soluble in $\mathrm{CH}_{2} \mathrm{Cl}_{2}, \mathrm{CHCl}_{3}$ and even benzene. The dark green-black polymer (12) was extracted with methylene chloride in a Soxhlet extractor to remove any absorbed 11. The polymer was thus able to "fish out" the unsymmetrical phthalocyanine from a sea of polysubstituted phthalocyanine in the filtrate. Hydrolysis of 1.5 g of 12 (prepared via route b) as for 9 for 51 hr and extraction of the polymer with $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ in a Soxhlet extractor yielded upon evaporation 0.25 g of a crude dark green residue. Chromatography on alumina with ethyl acetate-methanol (3:1) yielded 0.146 g of 2 -( $6^{\prime}$-hydroxyhexoxy) -9,16,23-triisopropoxyphthalocyanine (13), as a deep, blue solid, in $24 \%$ yield as a mixture of related isomers. Compound 13 was very soluble in THF, MeCH and moderately soluble in $\mathrm{CH}_{2} \mathrm{Cl}_{2}, \mathrm{CHCl}_{3}$ and acetone. Both 11 and 13 gave parent ions in their mass spectra at 746 and 804 respectively using a field
desorption probe ${ }^{16}$. The ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra of 11,13 , and their precursors 3 and $\underline{5}$ were consistent with the assigned structures ${ }^{17}$. ACKNOWLEDGEMENT: This work was supported by Petroleum Research Fund of the American Chemical Society and the Natural Sciences and Engineerin Research Council of Canada.



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\begin{array}{ll}
11 & R=i P r \\
\frac{12}{13} & R=\text { P- TrO(CH2 })_{6} \\
13 & \left.R=\mathrm{HO}_{2} \mathrm{CH}_{2}\right)_{6}
\end{array}
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17.3: IR ( KBr ) $2220 \mathrm{~cm}^{-1}$; $\delta\left(\mathrm{CDCl}_{3}\right) 7.88-7.18$ (m) Ar, 4.73 (heptet, $\left.J=6.0\right)\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHO}, 1.42$ $(\mathrm{d}, \mathrm{J}=6.0),\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHO} ; \delta{ }^{13} \mathrm{C} 161.10$, $\operatorname{ArC}-0,(135.11,120.29,119.91,117.13,115.73,115.28$, 106.25) Ar, $\mathrm{CN}, 71.64\left(\mathrm{CH}_{3}\right)_{2} \underline{\mathrm{CHO}}, 21.48\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHO} .5$ 5 $\operatorname{IR}($ neat $) 3400,2200 \mathrm{~cm}^{-1} ; \delta\left(\mathrm{CDCl}_{3}\right)$ $7.83-7.13(\mathrm{~m}) \mathrm{Ar}, 4.10(\mathrm{t}, \mathrm{J}=6.0) \mathrm{CH}_{2} \mathrm{OR}, 3.66(\mathrm{t}, \mathrm{J}=6.0) \mathrm{CH}_{-2} \mathrm{OH}, 2.95(\mathrm{br} . \mathrm{s}), \mathrm{OH}, 1.50(\mathrm{~m})$ $\left(\mathrm{CH}_{2}\right)_{4}, \delta{ }^{13} \mathrm{C}\left(\mathrm{CDCl}_{3}\right): 162.18$, $\mathrm{ArC}-0,(135.17,119.56,119.34,117.36,115.70,115.28) \mathrm{Ar}$, $\mathrm{CN}, 69.21 \mathrm{CH}_{2} \mathrm{O}-\mathrm{Ar}, 62.66 \mathrm{HOCH}_{2},(32.49,28.73) \mathrm{OCH}_{2} \mathrm{CH}_{2},(25.63,25.44) \mathrm{OCH}_{2} \mathrm{CH}_{2} . \quad$ 11: IR (KBr) $3280,1620,1240,1100,1090,1010,960 \mathrm{~cm}^{-1}$; $\delta\left(\mathrm{CDCl}_{3}\right) 8.02-6.62(\mathrm{~m}) \mathrm{Ar}, 5.23-4.53(\mathrm{~m})$ $\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHO}, 1.66(\mathrm{~d}, \mathrm{~J}=6.0)\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHO} ; \delta{ }^{13} \mathrm{C}\left(\mathrm{CDCl}_{3}\right) 159.17 \mathrm{ArC}-0,(147.19,136.99,128.20$, $127.93,123.01,118.89,118.61,106.24,105.60, \mathrm{Ar}, \mathrm{C}=\mathrm{N}, 70.42\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH},(22.59,21.83)$ $\left(\underline{C H}_{3}\right)_{2} \mathrm{CHO} . \quad \mathrm{UV}\left(\mathrm{CH}_{2} \mathrm{Cl}_{2}\right) 706(\log \mathrm{e}, 4.64), 670(4.58), 640(4.19), 608(3.98), 388(4.09), 342$ (4.40) nm. 13: $\operatorname{IR}(\mathrm{KBr}) 3400,3280,1620,1260,1240,1095,1015 \mathrm{~cm}^{-1} ; \delta^{13} \mathrm{C}\left(\mathrm{CDCl}_{3}\right) 159.2$ Arc-0, (147.0, 137.1, $123.1,117.4,105.8,103.8) \mathrm{Ar}, \mathrm{C}=\mathrm{N}, 70.3\left(\mathrm{CH}_{3}\right){ }_{2} \mathrm{CHO},(69.3,68.2)$ $\mathrm{ArOCH}_{2}, 62.9 \mathrm{CH}_{2} \mathrm{OH},(32.9,29.6) \mathrm{OCH}_{2} \mathrm{CH}_{2},(26.1,25.9) \mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{CH}_{2},(26.1,25.9) \mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{CH}_{2}$, $22.5\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH} . \mathrm{UV}\left(\mathrm{CH}_{2} \mathrm{CI}_{2}\right) 705(\log \mathrm{e}, 4.55), 669(4.51), 643(4.21), 609(4.01), 390(4.11)$, 343 (4.40).

